

# SCOT

# MOTORPUMP™

TCZ & JP FRAME  
STRAIGHT CENTRIFUGAL  
1.50" & 1.75" TYPE 21 MECHANICAL SEAL

● INSTALLATION ● OPERATION ● MAINTENANCE  
INCLUDES MECHANICAL SEAL REPLACEMENT

## INSPECTION

Check pump for shortage and damage immediately upon arrival. Note damage or shortage on freight bill (bill of lading); immediately file claim with carrier.

**EXTERIOR** — Pay particular attention to conduit box, external hardware and accessories. Touch up abrasions or scratches with approved paint.

**INTERNAL** — If serious external damage is noted, or if shaft binds or sticks, disassemble pump and inspect.

## HANDLING

Handle with care. Dropping or jarring can seriously damage motor bearings or break pump parts. Lift with device having capacity for pump weight, and use lifting hooks or eye bolts (if provided) or rig double sling around motor frame and pump casing. Do not use sling through pump motor adapter nor around suction and discharge flanges.

## INSTALLATION

**Location** — Pump location should provide the following:

1. Install as close to suction supply as possible. Use shortest and most direct suction pipe practical. Suction lift must not exceed limit for pump. NPSH available must equal or exceed pump requirement.
2. A flooded suction is desirable. The suction port must be below liquid level to provide priming.
3. Room for inspection and maintenance.
4. Correct power supply to motor; all wiring should meet National Electrical and Local Codes and Regulations.
5. If outdoors, protection from the elements, freezing and water damage due to flooding.

**Piping** — Suction and discharge gauges are useful to check pump operation and are excellent trouble indicators. Install gauges in the lines if pump ports do not have gauge taps. Observe these precautions when installing piping:

1. Support close to, but independently of pump.
2. Use the next larger pump size for suction and discharge.
3. Keep as straight as possible. Avoid bends and fittings.
4. Remove burrs, sharp edges, ream pipe cuts, and make joints air-tight.
5. Don't spring pipe to make connections. Strain must not be transmitted to pump.
6. Allow for pipe expansion with hot fluids; expansion joints are not recommended.

**Suction** — Size and install suction piping to keep pressure loss at minimum and to provide correct NPSH by observing the following:

1. The suction pipe should be equal in size or preferably one size larger than the suction connection of the pump. If pipe is larger than the pump suction, an eccentric pipe reducer should be used at the pump.
2. Use 45-degree or long-sweep 90-degree elbows.
3. A valve in the suction is necessary only on positive suction head installation and must not be used to throttle the pump. The suction valve should be installed for maintenance purposes only.

**Discharge** — Pumps permit discharge port location at any of four positions, 90 degrees apart. Change by removing cover bolts, rotate casing, and replace bolts. Do not slice O-ring or tear fibre gasket. Scot does not recommend bottom vertical discharge due to erratic pump performance. Ensure there is adequate clearance with selected position between wall or tank, motor conduit box, and grease fittings. Casing may extend beyond base or feet.

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## INSTALLATION, CONT.

1. Short discharge lines may be the same size as the discharge port. Long runs require a pipe larger than the discharge port.
2. Long horizontal runs require a grade as even as possible. Avoid high spots and loops. Trapped air will throttle flow and may result in erratic pumping.
3. Install check and gate valves in discharge line; check valve (if used) between pump and gate valve.

## OPERATION

**Pre-Start** — Before initial start of the pump, check as follows:

1. The rotation must be checked upon installation. Close, then break the contacts quickly and observe the rotation of the exposed portion of the rotating parts. Rotation must agree with the rotation arrow on the motor. For all pumps, the standard rotation is counterclockwise when viewed from the suction end. Motor wiring is easily changed in the field. Observe the wiring diagram on the inside of the terminal box cover, or on the motor nameplate.
2. Check voltage, phase and frequency of line circuit with motor nameplate.

**Priming** — Pumps installed with a flooded suction can be primed by opening suction valve and allowing liquid to enter the casing. At the same time vent air out the top of the casing.

If pump is installed with a suction lift, priming must be done by other methods, such as foot valves, ejectors, or by manually filling casing and suction line.

**CAUTION** - DO NOT RUN PUMP DRY. Serious damage may result if started dry.

**Starting** — Proceed as follows to start pump:

1. Close drain valves and valve in discharge line.
2. Open fully all valves in the suction line.
3. Prime the pump. If pump does not prime properly, or loses prime during start-up, shut down and correct condition before repeating procedure.
4. For pumps moving high temperature liquids, open warm-up valve to circulate liquid for preheating. Close valve after pump has warmed up.
5. Start the motor (pump).
6. When pump is operating at full speed, open discharge valve slowly.

**Running** — Periodically inspect pump while running, but especially after first start and following repair.

1. Check pump and piping for leaks. Repair immediately.
2. Record pressure gauge readings for future reference.
3. Record voltage, amperage per phase, and kW (if an indicating wattmeter is available).
4. Adjust pump output capacity with discharge valve. DO NOT throttle suction line.

**Freezing Protection** — Protect pumps shut down during freezing conditions by one of the following methods:

1. Drain pump; remove all liquid from the casing.
2. Keep fluid moving in pump and insulate or heat the pump to prevent freezing. If heated, do not let temperature go above 100 to 150 degrees F.

3. Fill pump completely with antifreeze solution.

## MAINTENANCE

**Cleaning** — Remove oil, dust, dirt, water, chemicals from exterior of motor and pump. Keep motor air inlet and outlet open. Blow out interior of open motors with clean compressed air at low pressure. Regularly drain moisture from TEFC motors.

**Temperature** — Total temperature, not the rise, is the measure of safe operation for a motor. If temperature by thermometer exceeds limits for insulation class, investigate and change operating conditions.

**Labeled Motors** — It is imperative for repair of a motor with Underwriters' Laboratories label that original clearances be held; that all plugs, screws, other hardware be fastened securely, and that parts replacements be exact duplicates or approved equals. Violation of any of the above invalidates Underwriters' label.

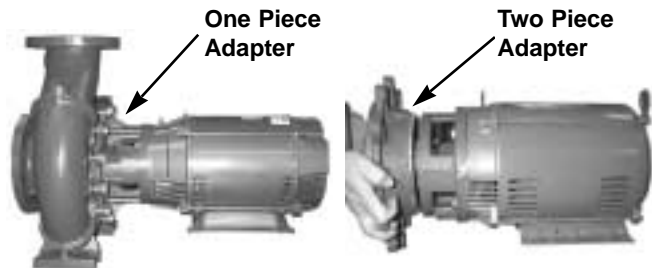
**Lubrication** — Pumps should require no maintenance, other than the motor bearings, according to the following instructions:

**DOUBLE SHIELDED AND DOUBLE SEALED.** When prelubricated bearings are furnished, no lubrication is required for the life of the bearings. Inspect bearings periodically to determine the condition of the grease and replace the bearings if necessary.

**SINGLE SHIELDED W/GREASE FITTING PROVISIONS.** When single shield bearings are furnished, periodic inspection, cleaning and relubrication is required. See motor manufacturer's specific instructions for lubrication.

## PUMP IDENTIFICATION

The pumps are manufactured with a one piece adapter or a two piece adapter. Identify design from photos shown below.



## MECHANICAL SEAL REPLACEMENT ONE PIECE ADAPTER

A.) Disassembly:

1. Turn off power.
2. Close suction and discharge valves.
3. Drain pump.
4. Remove bolts holding base to foundation
5. Remove casing bolts.
6. Remove motor and rotating element from casing, leaving casing and piping undisturbed.
7. Insert a screwdriver in one of the impeller waterway passages and back off the impeller retaining nut with a socket wrench as shown in Figure 1.



Figure 1

8. Remove impeller from shaft, being careful not to lose the impeller key, spring and seal retainer. If impeller is difficult to remove, it may be necessary to use a bearing puller to pull off impeller.
9. Pry off rotating member of mechanical seal from sleeve by using two (2) screwdrivers. (Figure 2)



Figure 2

10. Remove bolts holding adapter to motor and take off adapter.
11. Place adapter on a flat surface with case rabbet facing down, and push out stationary part of mechanical seal.
12. Inspect shaft sleeve, shaft O-ring and flinger. If damaged or worn, replace with a new one.

**B.) Reassembly:**

**CAUTION:** The mechanical seal is a precision product and should be handled accordingly. Use care when handling lapped running surfaces of the mechanical seal to ensure they remain clean and are free of chips or scratches.

1. Clean gasket and flange faces, seal seat cavity, shaft sleeve and motor shaft.
2. Lubricate the seal seat cavity of the adapter and the rubber cup or O-ring of seal seat with the lubricating fluid that comes with the mechanical seal or repair kit. Press the stationary seat in seal seat cavity or the adapter squarely and evenly using an arbor press (if possible) and the cardboard disc supplied with the seal. Be certain that the lapped face (shiny side) is facing you.
3. Install the flinger on the motor shaft until it bottoms on the motor shaft.
4. Slide the shaft O-ring on the motor shaft until it is tight against the flinger. Make sure that the shaft O-ring does not get damaged during this procedure.
5. Position shaft sleeve chamfer towards motor and slide on motor shaft.

6. Remount the adapter on motor, making sure the motor shaft does not dislocate or chip the stationary seat of the seal.
7. Apply the lubricating fluid that comes with the mechanical seal or repair kit to the shaft sleeve and the rubber bellows of the rotary seal. Slide the seal head on the sleeve; press the rubber drive band on the rotary head until the lapped face on the head seats firmly against the lapped face of the stationary seat. Install seal spring on head and seal spring retainer on spring. Do not chip or scratch faces during installation. Take extra care to make sure the lapped faces are clean.
8. Place key in key seat. Line up keyway in impeller with key on motor shaft, and slide impeller with key on motor shaft. Be certain that the key is positioned in the keyway of the motor and impeller. Slightly compress seal spring with impeller and hold impeller while installing impeller retaining assembly in motor shaft.
9. Insert a screwdriver in a waterway passage of the impeller holding it against rotation as described in paragraph 7 of disassembly instructions, and tighten impeller retaining assembly. The impeller will compress the seal spring to the proper length assuring the correct pressure on the lapped surfaces.
10. Remove any burrs caused by screwdriver on the vane of impeller in waterway passage.
11. Slide motor and impeller into the pump case. Replace any damaged gasket.
12. Tighten casing bolts alternately and evenly.
13. Replace hold-down bolts.
14. Check for free rotation after assembly is completed.
15. Seal all drain openings, using pipe sealant on threads.
16. Reprime before starting. Do not start unit until pump is completely filled with water.

The approved lubricating fluid for seal installation is included with the mechanical seal or repair kit. **DO NOT USE OTHER LUBRICATING LIQUIDS!**

## MECHANICAL SEAL REPLACEMENT TWO PIECE ADAPTER

**A.) Disassembly:**

1. Refer to "One Piece Adapter" Disassembly, Notes 1-8.
9. Remove bolts holding cover to pump adapter. Pry cover from pump adapter. This process will remove mechanical seal head and shaft sleeve from motor shaft. Use caution when removing cover to eliminate the possibility of marring shaft sleeve. See Figure 2.
10. Remove (4) bolts that hold seal plate to cover. Place seal plate on flat surface and push out stationary part of mechanical seal.
11. It is not necessary to remove adapter from motor.

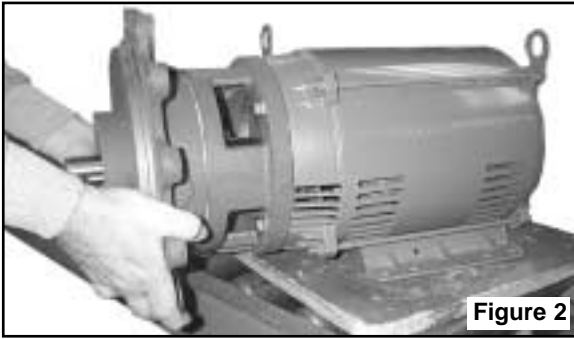


Figure 2

A.) Reassembly:

1. Clean gasket and flange faces, seal seat cavity, shaft sleeve, and motor shaft.
2. Lubricate the seal seat cavity of the seal plate and the rubber cup or O-ring of seal seat with the lubricating fluid that comes with the mechanical seal or repair kit. Press the stationary seat in seal seat cavity of the seal plate squarely and evenly using an arbor press (if possible) and the cardboard disc supplied with the seal. Be certain that the lapped face (shiny side) is facing you.
3. Install seal plate in pump cover and tighten bolts alternately and evenly. See Figure 3.



Figure 3

4. Install the flinger on the motor shaft until it bottoms on the motor shaft.
5. Slide the shaft O-ring on the motor shaft until it is tight against the flinger. Make sure that the shaft O-ring does not get damaged during this procedure.
6. Position shaft sleeve chamfer towards motor and slide on motor shaft.
7. Remount cover to the adapter on motor, making sure the motor shaft does not dislocate or chip the stationary seat of the seal.

8. Apply the lubricating fluid that comes with the mechanical seal or repair kit to the shaft sleeve and the rubber bellows of the rotary seal. Slide the seal head on the sleeve; press the rubber drive band on the rotary head until the lapped face on the head seats firmly against the lapped face of the stationary seat. Install seal spring on head and seal spring retainer. Do not chip or scratch faces during installation. Take extra care to make sure the lapped faces are clean.
9. Place key in key seat. Line up keyway in impeller with key on motor shaft, and slide impeller on motor shaft. Be certain that the key is positioned in the keyway of the motor and impeller. Slightly compress seal spring with impeller and hold impeller while installing impeller retaining assembly in motor shaft.
10. Insert a screwdriver in a waterway passage of the impeller holding it against rotation and tighten impeller retaining assembly as discussed in paragraph 7 of the "One Piece Adapter" disassembly instructions. The impeller will compress the seal spring to the proper length assuring the correct pressure on the lapped surfaces.
11. Remove any burrs caused by screwdriver on the vane of impeller in waterway passage.
12. Slide motor and impeller into the pump case. Replace any damaged gasket.
13. Tighten casing bolts alternately and evenly.
14. Replace hold-down bolts.
15. Check for free rotation after assembly is completed.
16. Seal all drain openings, using pipe sealant on threads.
17. Reprime before starting. Do not start unit until pump is completely filled with water.

The approved lubricating fluid for seal installation is included with the mechanical seal or repair kit. **DO NOT USE OTHER LUBRICATING LIQUIDS!**

**WE RECOMMEND STOCKING A SPARE MECHANICAL SEAL OR REPAIR KIT TO ELIMINATE DOWN TIME.**

**PRESSURE AND TEMPERATURE LIMITATION  
STANDARD FITTED PUMPS**

PUMP NO.	PRESSURE		TEMPERATURE	
	STANDARD	OPTIONAL	STANDARD	OPTIONAL
68, 69	75 PSI	N/A	220°F	275°F
51, 61, 74	75 PSI	150 PSI	220°F	275°F
71, 72, 77, 78, 79, 82	75 PSI	N/A	220°F	275°F
11, 13, 60	75 PSI	150 PSI	220°F	275°F
62	165 PSI	165 PSI	220°F	275°F
ALL OTHERS	175 PSI	175 PSI	220°F	275°F
N/A-NOT AVAILABLE				

**CAUTION**

DO NOT ALLOW EITHER THE DISCHARGE PRESSURE OR THE TEMPERATURE OF THE LIQUID TO EXCEED THE LIMITATIONS LISTED ABOVE.